

Thursday, August 17, 2017 7:40:00 AM

Page 1

Quality Control

4x IG 2017-08-25

(4) 1709-25 AD

④ 17-05-25 PD.

Work Order ID 165230

Thursday, August 17, 2017 7:40:00 AM

165230

Page 2

Item ID: D4034-043

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Fwd Upper Rib Assembly

Start Date: 8/17/2017 Start Qty: 8.00

8

Cust Item ID:

Required Date: 8/21/2017 Req'd Qty: 8.00

8

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: WA4	0.00							
130						4	AUG 28 2017		DAS 24
Packaging	Memo	0.08							9-89
Packaging	LOCATION: WA004								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.80							
Quality Control									

17/9/598**DAS
21
8-89****AUG 28 2017**

Thursday, August 17, 2017 7:40:04 AM

Page 1

Required Qty: 8.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4021-7 *D4021-7* Hoop		Manufactured	No			100	Each	8.0000	1	8			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				WA004		8		B163719		2			
					163719	2							
					164271	6		B164271		2			
D4021-9 *D4021-9* Bushing		Manufactured	No			100	Each	68.0000	4	32			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				WA004		68		B163982		16			
					163982	57							
					164511	11							
D4034-1 *D4034-1* Rib		Manufactured	No			100	Each	14.0000	1	8			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				WA004		14		B161999		4			
					161999	14		B161999					

Picklist Print

Thursday, August 17, 2017 7:40:04 AM

Work Order ID: 165230

165230

Parent Item: D4034-043

D4034-043

Parent Item Name: Fwd Upper Rib Assembly

Start Date: 8/17/2017

Required Date: 8/21/2017

Start Qty: 8.00

Required Qty: 8.00

D4034-3

Manufactured No

100

Each

14.0000

1

8

**

2017-08-24

D4034-3

Rib

Location

WA004

164073

164636

Loc Qty

14

2

12

Loc Code

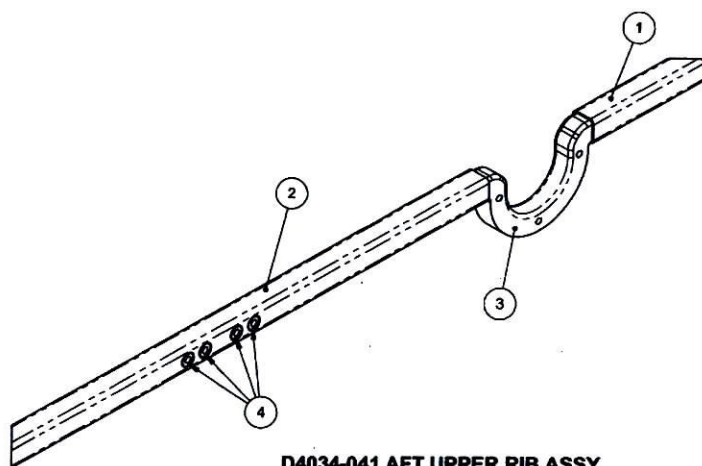
B164073 →

B164636 →

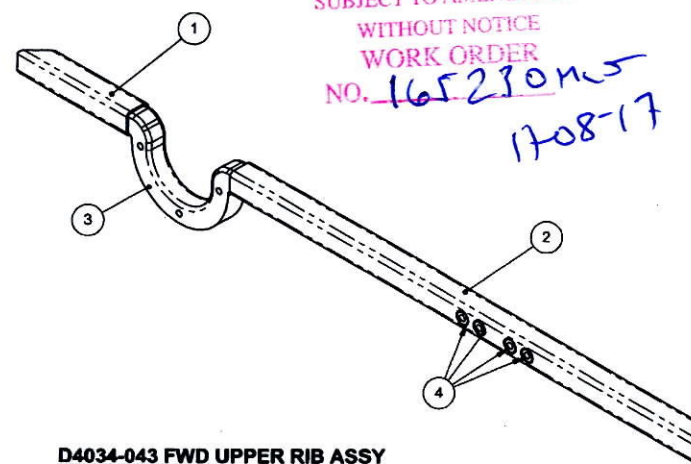
2

2

ITEM	QTY -041	QTY -043	P/N	DESCRIPTION
	X		D4034-041	AFT UPPER RIB ASSY
		X	D4034-043	FWD UPPER RIB ASSY
1	1	1	D4034-1	RIB
2	1	1	D4034-3	RIB
3	1	1	D4021-7	HOOP
4	4	4	D4021-9	BUSHING



D4034-041 AFT UPPER RIB ASSY

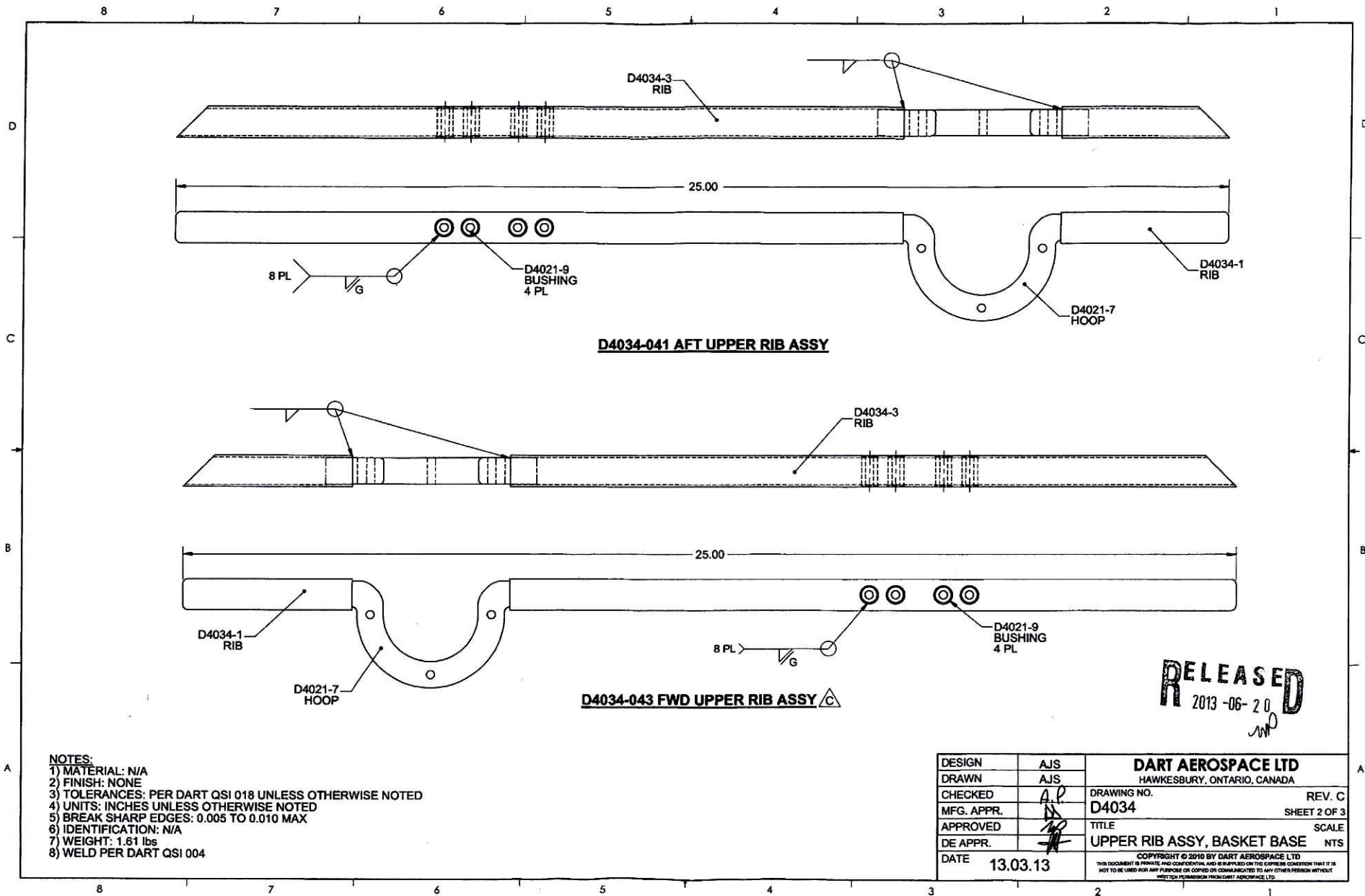


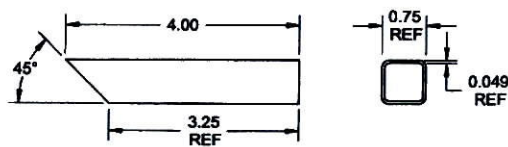
D4034-043 FWD UPPER RIB ASSY

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 165230m5
1708-17

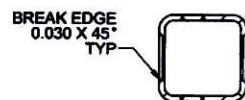
RELEASED
2013-06-20
AM

C	-043 REDESIGNED AS MIRROR IMAGE OF -041. -5 DELETED. D2327-3 DELETED. REASON PROP ARM NO LONGER OFFERED.	AJS	13.03.13
B	ADDITIONAL HOLES ADDED ON D4034-3 RIB	SC	10.12.20
A	NEW ISSUE	AJS	10.03.04
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D4034 REV. C SHEET 1 OF 3 TITLE UPPER RIB ASSY, BASKET BASE NTS COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	
DRAWN	AJS		
CHECKED	A.P.		
MFG. APPR.	AS		
APPROVED	AS		
DE APPR.	AS		
DATE	13.03.13		

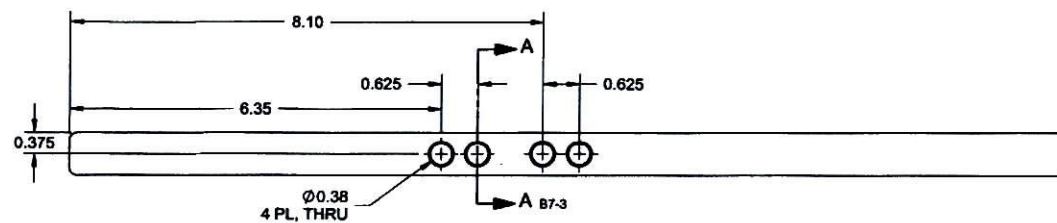




D4034-1 RIB



SECTION A-A C3-3



D4034-3 RIB

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SQUARE TUBE, 0.75 X 0.75 X 0.049 WALL
REF DART SPEC. M304TS0.750W.049
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT -1: 0.13 lbs
-3: 0.62 lbs

RELEASED
2013-06-28

DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	AP	DRAWING NO.	REV. C
MFG. APPR.	AS	D4034	SHEET 3 OF 3
APPROVED	AP	TITLE	SCALE
DE APPR.	AS	UPPER RIB ASSY, BASKET BASE	NTS
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